

Work Order ID 128779

January-26-15 1:59:13 PM

128779

Page 1

Item ID: D350-600-242 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355
 Start Date: 1/26/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

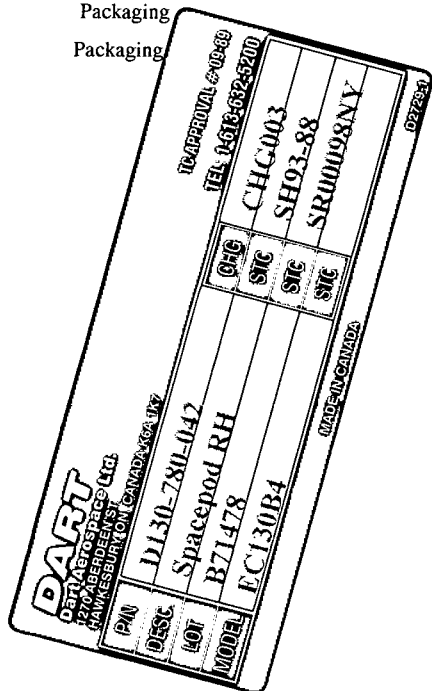
Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200	Pick Kit	0.00							

200

Packaging

Packaging



Memo

PULL FROM STOCK:
 1 X D130-780-042 B71478

REMOVE FROM KIT PER DSI 9529
 TO CONVERT D130-780-042 TO A D350-600-242 AND RETURN TO STK
 USING ORIGINAL B/N 'S':

2 X D3815-041 B53469 prem. - m22
 3 X D3815-5 B61318 prem. - m22
 1 X D3837-1 B46231 ST 062
 1 x D3798-042 B71797 prem. - m22
 4 X AN3-6A B116704
 2 X AN525-10R7 B115371
 6 X MS24694-S54 B117460
 6 X MS21042L3 B116549
 1 X D130-780-013 B53905 prem. - m22
 1 X D3837-4 B55570 - remove from
 pod- scrap

ADD TO KIT TO MAKE D350-600-242:

1 X K10021 B 125354
 1 x D350-600-449 B 125162
 2 X D2174-041 B 129605
 1 X D3187-2 B 127049
 8 X AN3-3A B 129591
 8 X AN3H4 B 129443
 1 X D2985 B 86719

DAS
 C6
 9-89

SL

return to stock

1 ALS4-1032-130 10 117717
 AN3-10A 2 130460
 AN3-3A 1 116924
 AN525-10R7 36 115371
 AN526C 832R4 8 127910
 AN5-5 1 110865
 354547 1 65123
 MS21042L3 16 116549
 MS21042L3 1 116540
 MS24694-567 2x 115016
 3-106166
 MS246 94569 1 112492
 MS2119 00363 1 117291 8x
 MS2119 00 563 1 5 117591 2x
 2 118206

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Item ID: D350-600-242 Accept ***N900040100*** Setup Start ***NS1***
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 Start Date: 1/26/15 Start Qty: 1.00 ***1*** Cust Item ID:
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 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

1 X D2985-3 B 96952
 2 x D5127-1 B 125150
 2 X D5127-3 B 125370
 ADD 1 X D3567-2 B 50375
 TO POD
 6 X NAS1149D0363J B 126319
 6 X ALS7-1032-130 B 128049
 7 X AN3-6A B 122739

DAS
06
9-89

210 QC4- 100% Inspect kits for completeness 0.00
210
 QC Memo 0.00
 Quality Control

DAS
46
9-89

FEB 10 2015

220 Packaging 0.00
220
 Packaging Memo 0.00
 Packaging

Memo
 REPACKAGE PER PPP USING NEW B/N
 @ CHG002

Identify and pack for shipping as per PPP D350-600-242
 Location: _____
 PPP Rev: _____

FEB 10 2015

DAS
06
9-89

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Item ID: D350-600-242

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Stop ***NS2***Start Date: 1/26/15 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/30/15 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
230	QC21- Final Inspection - Work Order Release	0.00							
230									
QC	Memo	0.00							
Quality Control									

15/2/17

~~15/2/17~~

UMF

15-2-11

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Work Order ID: 128779

128779

Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A07.03.07 new issue EC
 IPP rev B 07.04.16 reformat, D3188 rev.E EC
 IPP Rev:C 08-09-30 add primer in step 44 DD verified by:EC IPP Rev:D
 add install insert seq150 DD 10.03.15 verified by:EC IPP Rev:E remove
 D3188-2m add D3188-6 DD 10.04.07 verified
 by:JLM IPP REV:F
 13.02.06 AS PER DSI9639 REV.A DD VERF:JLM IPP REV:G 14.07.30
 as per DSI9701 rev.a DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4-1032-130 Rivnut	AELS4-1032-130	Purchased	No			150	Each	3,204.000	28	6			
ALS4-1032-130 DAS 46 9-89													
Location Loc Qty Loc Code													
CA 1617													
M128649 1617													
FP001 516													
M128649 516													
st549 1071													
M128649 1071													
AN3-3A Bolt		Purchased	No				Each	449.0000		8			
AN3-3A DAS 46 9-89													
Location Loc Qty Loc Code													
ST338a 150													
m131305 150													
ST350 299													
m129591 299													

DAS
06
9-89

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06
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Work Order ID: 128779

128779

Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

AN3-6A
AN3-6A
Bolt
DAS
46
9-89
Purchased No

Each 257.0000

**

DAS
66
9-89

Location

Loc Qty

Loc Code

ST338a

100

M131305

100

ST349

157

M128739

57

M130466

100

AN3H4
AN3H4
Bolt
DAS
46
9-89
Purchased No

Each 29.0000

**

DAS
66
9-89

Location

Loc Qty

Loc Code

ST350

29

m129443

29

Each 484.0000

**

DAS
66
9-89

AN525-10R7

AN525-10R7
SCREW

Purchased No

Location

Loc Qty

Loc Code

ST329

484

m128429

284

m131305

200

Each 1.0000

**

DAS
66
9-89

D130-780-013

D130-780-013
Switch Relocation

Manufactured No

Location

Loc Qty

Loc Code

Mezz

1

53483

1

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Work Order ID: 128779

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Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D130-780-042

Manufactured No

Each 1.0000 -1

D130-780-042

Spacepod™ RH Forward Opening

DAS
06
9-89

Location

Loc Qty

Loc Code

fg030

1

71478

1

Each 11.0000

D2174-041

Manufactured No

D2174-041
Web Assembly

DAS
46
9-89

Location

Loc Qty

Loc Code

ST479

11

106294

4

106295

1

106919

1

107694

1

109605

4

Each 13.0000

D2985

Manufactured No

D2985
Label

DAS
46
9-89

Location

Loc Qty

Loc Code

ST014

13

104987

9

106718

4

Each 6.0000

D2985-3

Manufactured No

D2985-3
Decal, RH Install

DAS
46
9-89

Location

Loc Qty

Loc Code

ST014

6

96952

6

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Shop Packet Print

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Work Order ID: 128779

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Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D3015-3

Manufactured No

Each

67.0000

1

D3015-3
Locknut

DAS
46
9-89

**

DAS
86
9-89

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

49

117832

49

D350-600-449

Manufactured No

200

Each

1.0000

1

1

D350-600-449
Switch Relocation

**

DAS
86
9-89

Location

Loc Qty

Loc Code

FG125

1

125167

1

140

Each

3.0000

1

1

D3567-2

Manufactured No

D3567-2
Decal

DAS
46
9-89

**

DAS
86
9-89

Location

Loc Qty

Loc Code

ST049

3

50375

3

Each

2.0000

-1

D3798-042

Manufactured No

D3798-042
Spacepod Floor

**

DAS
86
9-89

Location

Loc Qty

Loc Code

Mezz

2

53507

1

71797

1

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Work Order ID: 128779

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Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D3815-041

Manufactured No

Each 20.0000

-2

D3815-041

Web Assembly

DAS
06
9-89

Location

Loc Qty

Loc Code

Mezz

20

53469

8

56562

12

2

D3815-5

Manufactured No

Each 5.0000

-3

D3815-5

Packer

DAS
06
9-89

Location

Loc Qty

Loc Code

Mezz

5

61318

5

3

D3837-1

Manufactured No

Each 12.0000

-1

D3837-1

Decal

DAS
06
9-89

Location

Loc Qty

Loc Code

ST062

12

56382

12

2

D5127-1

Manufactured No

Each 18.0000

2

D5127-1

Shim, Large

DAS
06
9-89

Location

Loc Qty

Loc Code

ST149

18

125150

8

127406

10

2

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Work Order ID: 128779

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Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D5127-3

Manufactured No

Each

14.0000

2

D5127-3

DAS
46

Shim, Small

9-89

**

DAS
06
9-89

Location

Loc Qty

Loc Code

ST149

14

125370

4

127632

10

2

K10021

Manufactured No

200

Each

0.0000

1

1

K10021

Spacepod Hardware (-241)

MS21042L3

Purchased No

Each

2,649.000

-6

**

125354

Self

MS21042L3

Nut

**

116549

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2226

M130799

11

M131264

1215

M131317

1000

ST307

3

123900

3

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Work Order ID: 128779

128779

Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

2,649.000

2

-6

MS21042L3

Nut

Location

Loc Qty

Loc Code

FP001

420

M130922

420

ST305

2226

M130799

11

M131264

1215

M131317

1000

ST307

3

123900

3

MS24694-S54

Purchased

No

Each

50.0000

-6

MS24694-S54

SCREW

Location

Loc Qty

Loc Code

ST289

50

m130928

50

NAS1149D0363J

Purchased

No

Each

1,517.000

6

NAS1149D0363J

Washer

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

144

m126319

144

GA

681

m128429

681

ST269

19

122378

7

m126319

12

DAS
06
9-89

DAS
06
9-89

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Work Order ID: 128779

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Parent Item: D350-600-242

D350-600-242

Parent Item Name: Spacepod™ Fwd Opening RH AS 350/AS 355

Start Date: 1/26/15

Required Date: 1/30/15

Start Qty: 1.00

Required Qty: 1.00

D3187-2

Manufactured No

110

Each

0.0000

D3187-2

Floor Panel

DAS

46

9-89

**

1 127049

DAS

66

9-89

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-600 REV. E

REF. TCCA STC: SH93-88
REF. FAA STC: SR00098NY and SR00099NY
REF. EASA STC EASA.IM.R.S.01292

Purpose:

The purpose of this DSI is to provide the parts and instructions to convert a D130-780-041/-042 Spacepod™ to a D350-600-241/-242 Spacepod™ kit.

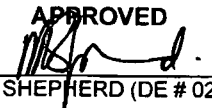
Parts List:

71478

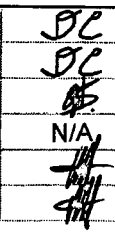
QTY -011	QTY -012	Part Number	Description
X		DSI9529-011	Spacepod Conversion Kit, LH
	X	DSI9529-012	Spacepod Conversion Kit, RH
2	2	D2174-041	Web Assembly
1	1	D2985	Decal
1		D3187-1	Floor
	1	D3187-2	Floor
1		D3567-1	Decal
	1	D3567-2	Decal
1		D4332-1	Decal
	1	D4332-2	Decal
8	8	AN3-3A	Bolt
8	8	AN3H4	Bolt
36	36	AN525-10R7	Screw
4	4	AN526C832R14	Screw
7	7	MS24694S67	Screw
1	1	MS24694S69	Screw
16	16	A3235-020-935	Washer
4	4	NAS1149DN832J	Washer (Alternate AN960JD8)
16	16	NAS1149DO332J	Washer (Alternate AN960JD10L)
8	8	NAS1149DO363J	Washer (Alternate AN960JD10)
4	4	MS21042L08	Nut
16	16	MS21042L3	Nut
16	16	AKS7-1032-130	Insert
1	1	D350-600	Kit Paperwork

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 11.02.04
CERT. NO.: SH93-88
ISSUE NO.: 6

A	NEW ISSUE	DC	11.02.04
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO. DSI 9529 REV. A SHEET 1 OF 2	
CHECKED			
MFG. APPR.		TITLE SPACEPOD™ CONVERSION SCALE NTS	
APPROVED			
DE APPR.	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		
DATE	11.02.04		

Work Order ID 71478

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Page 1

Item ID: D130-780-042

Accept



Setup Start



Revision ID:

Item Name: Spacepod, RH

Stop



Start Date: 7/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D130-780	B								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and type labels per PPP D130-780-042		CHG 003						
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

8/16/11

8/16/11 CL 11-7-11

BT 11-07-06

Work Order ID 71478

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Item ID: D130-780-042

Accept



Setup Start



Revision ID:

Item Name: Spacepod, RH

Stop



Start Date: 7/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 		0.00							
Small Fab									
Small Fab	Memo 1- Assemble as per dwg D3188, 2- use door to transfer drill hole location. 3- Remove foam core as per IIN- D350-600 figure 17a. Fill holes with Hysol 934NA with 10% milled fiber A/R Hysol Batch: <u>117700</u> EXP: <u>12-05-13</u> A/R milled fibers Batch: <u>100859</u>	0.00							BT 11-07-06
130 	QC5- Inspect part completeness to step on W/O	0.00							
QC									
Quality Control	Memo	0.00							BT 11-07-07 ⑤
133 		0.00							
SprayPaint									
Spray Painting	Memo 1- Prime as per Qsi 005 A/R primer Batch: <u>116563</u> A/R activator batch: <u>116563</u>	0.00							BT 11-07-07

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Item ID: D130-780-042

Accept

Setup Start

Revision ID:

Item Name: Spacepod, RH

Stop

Start Date: 7/5/2011 Start Qty: 1.00

Required Date: 7/15/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
135  QC Quality Control	QC14- Inspect Spray Paint Memo	0.00 0.00					11	07	07 (1)
137  Small Fab Small Fab	Memo I- Install hardware to spacepod ensure proper fit	0.00 0.00				21	11	07-07	
138  QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00					11	07	07 (1)

Work Order ID 71478

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Item ID: D130-780-042

Accept



Setup Start



Revision ID:

Item Name: Spacepod, RH

Stop



Start Date: 7/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140 HandFinish Hand Finishing	Wing Walk as per dwg QSI005 4.4 Batch <u>117863</u> Memo TOP SURFACE OF POD	0.00 0.00							<u>11-07-07</u>
150 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							<u>8/11/11</u>
160 Packaging Packaging	Pick Kit Memo	0.00 0.00							<u>11/7/11</u>

Work Order ID 71478

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Item ID: D130-780-042

Accept

Setup Start

Revision ID:

Item Name: Spacepod, RH

Stop

Start Date: 7/5/2011 Start Qty: 1.00

Required Date: 7/15/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170  QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00		5/10/14		(X)			
180  Packaging Packaging	Memo Identify and pack for shipping as per PPP D130-780-042 Location: <u>C</u> PPP Rev: _____	0.00 0.00							
190  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

11/7/14

11/7/14
MF
11-07-14

Picklist Print

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Page 1

Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH



Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP Rev:B
10.03.24 revise process and parts DD verified by:EC IPP Rev:C remove D3188-
2m add D3188-6 DD 10.04.07 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C832R24 screw		Purchased	No			160	Each	49.0000	4	4			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST327			49					
					116556			49					
D2179 Doubler		Manufactured	No			110	Each	33.0000	2	2			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST007			33					
					35432			33					
D3188-6 Spacepod Body		Manufactured	No			110	Each	0.0000	1	1			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST087			19					
					56523			11					
					61318			8					
D3815-5 Packer		Manufactured	No			160	Each	19.0000	3	3			
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					ST087			19					
					56523			11					
					61318			8					



85 11-07-09



85 11-07-09



85 11-07-09



11/7/11

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Page 2

Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased

No

160

Each

6.0000

10

10

Nut Plate

Location

Loc Qty

Loc Code

ST302

6

116706

6

MS24694-S54

Purchased

No

160

Each

166.0000

6

6

Screw

Location

Loc Qty

Loc Code

ST289

116

117460

16

118078

100

ST289A

50

117677

50

D130-780-044

Manufactured

No

110

Each

0.0000

1

1

Spacepod Door Assembly, RH

AKS4-1032-130

Purchased

No

110

Each

0.0000

28

28

Inserts

D2237

Manufactured

No

110

Each

58.0000

2

2

Striker Plate

Location

Loc Qty

Loc Code

ST009

58

66139

20

70558

38

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Page 3

Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5

Purchased

No

110

Each

5,572.000

4

4



Rivet

Location

Loc Qty

Loc Code

MEZZ

289

6733

289

ST317

5283

6874

5283

D3538-I

Manufactured

No

110

Each

9.0000

2

2



Hinge Bracket

Location

Loc Qty

Loc Code

ST066

9

68505

9

NAS1149DN832J

Purchased

No

110

Each

2,018.000

4

4



WASHER

Location

Loc Qty

Loc Code

ST297

2018

117316

1018

117887

1000

MS21042L08

Purchased

No

110

Each

378.0000

4

4



Nut

Location

Loc Qty

Loc Code

ST300

378

117441

3

117601

200

117677

25

117739

150

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Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3815-041

Manufactured No

160 Each

20.0000

2 2

Web Assembly

Location

Loc Qty

Loc Code

ST203

20

53469

10

56562

10

D3837-1

Manufactured No

160 Each

12.0000

Decal

Location

Loc Qty

Loc Code

ST087

12

46231

1

56382

11

D3798-042

Manufactured No

160 Each

0.0000

Spacepod Floor

D3547-1

Manufactured No

160 Each

14.0000

Bracket

Location

Loc Qty

Loc Code

ST066

14

67604

14

D3550-1

Manufactured No

160 Each

21.0000

Strut

Location

Loc Qty

Loc Code

ST271

21

66019

9

69040

12

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Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

D3554-7

Manufactured No

160

Each

20.0000



1

Ball Stud

Location

Loc Qty

Loc Code

ST067

20

65123

9

69496

11

D3015-3

Manufactured No

160

Each

176.0000



1

Locknut

Location

Loc Qty

Loc Code

ST030

176

66114

127

67536

49

AN3-3A

Purchased No

160

Each

387.0000



4

Bolt

Location

Loc Qty

Loc Code

ST350

387

116924

12

117619

75

117795

300

AN3-6A

Purchased No

160

Each

319.0000



4

Bolt

Location

Loc Qty

Loc Code

ST351

319

116704

19

117441

300

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Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN3-10A

Purchased

No

160

Each

168.0000

2

2

Bolt

Location

Loc Qty

Loc Code

ST351

168

117313

34

117795

134

AN5-5A

Purchased

No

160

Each

72.0000

1

1

Bolt

Location

Loc Qty

Loc Code

ST337

72

110865

72

AN525-10R7

Purchased

No

160

Each

242.0000

38

38

Screw

Location

Loc Qty

Loc Code

ST325

242

115016

1

115371

141

116737

100

MS24694-S67

Purchased

No

160

Each

205.0000

7

7

Screw

Location

Loc Qty

Loc Code

ST289A

205

106166

5

115016

200

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Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

AN526C832R14

Purchased

No

160

Each

518.0000

8

8

Screw

Location

Loc Qty

Loc Code

ST327

518

104916

518

MS24694-S69

Purchased

No

160

Each

75.0000

1

Screw

Location

Loc Qty

Loc Code

ST289A

75

112492

75

A3235-020-935

Purchased

No

110

Each

366.0000

8

8

Washer - Countersunk

Location

Loc Qty

Loc Code

ST281

366

106150

366

NAS1149D0363J *

Purchased

No

160

Each

3,608.000

14

x 8

14

Washer

Location

Loc Qty

Loc Code

ST298

3608

117291

608

117505

500

117601

500

118077

2000

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Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH



Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

160

Each

2,243.000

16

16



Washer

Location

Loc Qty

Loc Code

ST297

2000

117087

2000

ST298

243

105793

12

117291

84

118078

147

NAS1149D0563J

Purchased

No

160

Each

4,939.000

3



Washer

Location

Loc Qty

Loc Code

ST298

4939

117291

6

117591

5

118206

4928

MS21042L3

Purchased

No

160

Each

1,905.000

22



Nut

Location

Loc Qty

Loc Code

ST300

1905

116549

211

117441

800

117601

400

117885

494

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Work Order ID: 71478

Parent Item: D130-780-042

Parent Item Name: Spacepod, RH

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

160

Each

1,443.000

1

Nut

Location

Loc Qty

Loc Code

ST300

1443

116105

5

116548

240

117441

498

117591

100

117611

100

118179

500

AKS4-1032-130

AKS4-1032-130

Purchased

No

160

Each

0.0000

10

10

Inserts

D130-780-013

Manufactured

No

160

Each

1.0000

1

Switch Relocation

Location

Loc Qty

Loc Code

FG122

1

53905

1

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